



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-1110
Job Sheet 180654



Part No: PC250-1110

Job Qty: 2 ea

Part Name: Bolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: PC250-1110 REV.2 IPP REV:A 18.02.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/13/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	2 pcs		7/13/18	0.50	0.14	Lathe Conv-2		
110	QC	2 pcs		7/13/18	0.00	0.00	QC2 Machining-5		
120	QC	2 pcs		7/13/18	0.00	0.00	QC8 Machining-5		
130	Outsource	2 pcs		7/13/18			GRO002-VC	10	
140	Packaging	2 pcs		7/13/18	0.00	0.00	Packaging2		
150	QC	2 pcs		7/13/18	0.00	0.00	QC6		
160	Packaging	2 pcs		7/13/18	0.00	0.00	Packaging3-2		
170	QC21-FG	2 Ea		7/13/18	0.00	0.00	QC21		

Part Op 100 - TURN THREADS AS PER DWG PART OFF TO FINISH SIZE AS PER DWG

Descriptions: 130 - Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P16F TYPE II, CLASS II -Color; Yellow -
Certificate of Conformity is required
140 - Receive
160 - Identify and Stock

DAS JUL 12 2018
AS
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91257A890	Bolt	2 pcs (1 ea)	90-Start up Operation	5083982

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91257A890	2	20	0

ifications

ild not be found.

Plex 7/11/18 3:15 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S091103



Part: PC250-1110

Job No: 180654

Serial No/Batch: S091103

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/12/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>180654</u> Part No. <u>PC250-1110</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

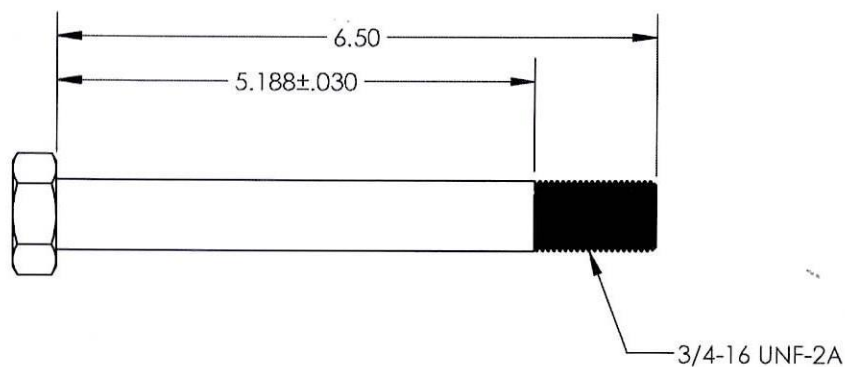
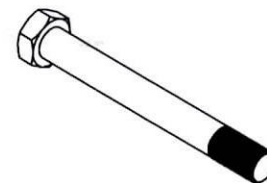
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
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OTHER : ☐					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/24/2015	DPD	JAG
2	16-0022	CH'D FINISH WAS CAD PLATE YELLOW IS YELLOW ZINC, CH'D BO INFO WAS 3/4-16 X 8 #91257A887 IS 3/4-16 X 9 GRADE 8 #91257A890.	2/5/2016	RJC	JAG



DART AEROSPACE	
TITLE BOLT	
DWG NO. PC250-1110	REV 2
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH YELLOW ZINC	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE II SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 9/18/2015	USED ON MODEL
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			PC250-1110	1	BOLT	STEEL	3/4-16 X 9 (MCMASTER-CARR #91257A890) MODIFIED

DQA: _____ Date: _____



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